



# 1003 STEEL TUBE FRONT BUMPER

2015 + POLARIS RZR 900, 1000, HP4

## INSTALLATION INSTRUCTIONS



### INCLUDED:

Tubular Front Bumper x 1

Insert bolts x 4

Rubber caps x 2

Plastic caps x 2

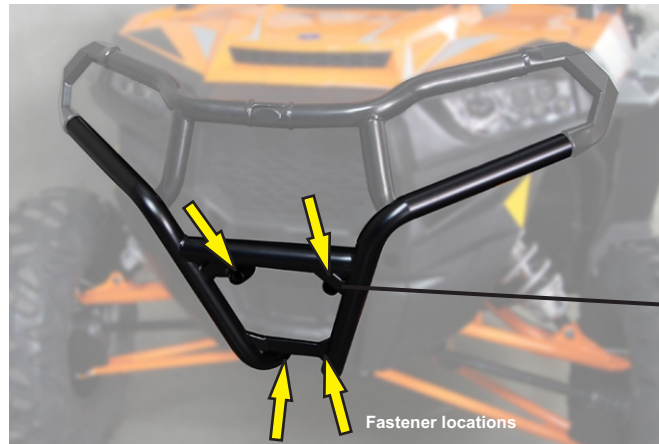
### Tools Required:

13 mm socket

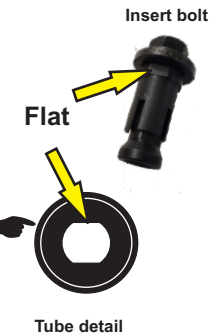
Socket wrench

8" socket extension

Torque wrench



**NOTE:** Align flats on fastener with flats inside mounting holes or the fastener will not tighten.



### INSTALLATION:

Place the Bumper on the front the vehicle and align the holes in the bumper mounts with the holes in the frame.

Insert the fasteners into the holes. Be sure to align the flats on the fastener with the flats inside the mounting holes as shown above or the fastener will just spin and not tighten.

Tighten the fasteners first by hand with the 8" extension and then to 17 ft lbs using a torque wrench.

Insert rubber plugs in the top 2 holes until flush with edge of tube. Insert the plastic plugs in the ends of the bumper unless installing the optional extenders part #1008