



1004 STEEL TUBE NERF BARS

INSTALLATION INSTRUCTIONS

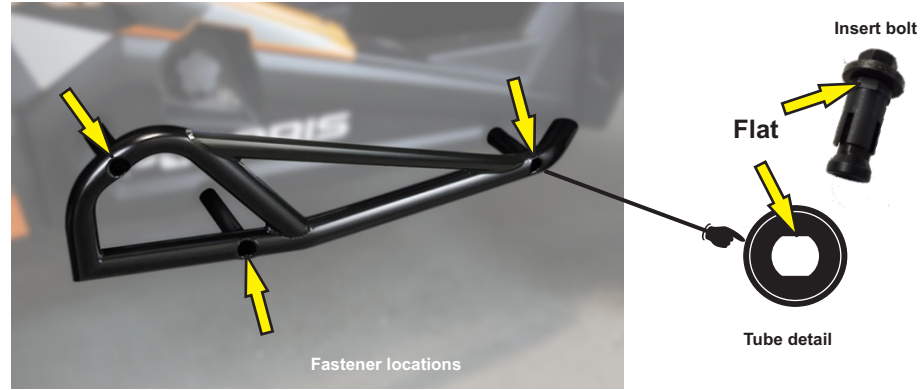


INCLUDED:

- Tubular Nerf Bars x 2
- Insert bolts x 6
- Rubber caps x 6

Tools Required:

- 13 mm socket
- Socket wrench
- 8" socket extension
- Torque wrench



INSTALLATION:

Place the Nerf Bar on the side of the vehicle and align the holes in the bar with the holes in the frame.

Insert the fasteners into the holes. Be sure to align the flats on the fastener with the flats inside the mounting holes as shown above or the fastener will just spin and not tighten.

Tighten the fasteners first by hand with the 8" extension and then to 17 ft lbs using a torque wrench.

Insert rubber plugs until flush with edge of tube. Repeat installation for other side.

NOTE: The insert bolts must be tightened far enough to expand the inner expansion nut into the frame of the vehicle or the bars will not be secure on the vehicle. The 17 Ft. Lbs. are a guideline, be sure to double check the insert bolts.