



1014-XX STEEL TUBE FRONT MINI BUMPER 2015 - 2018 + Polaris RZR 900, 1000, XP4 Installation Instructions

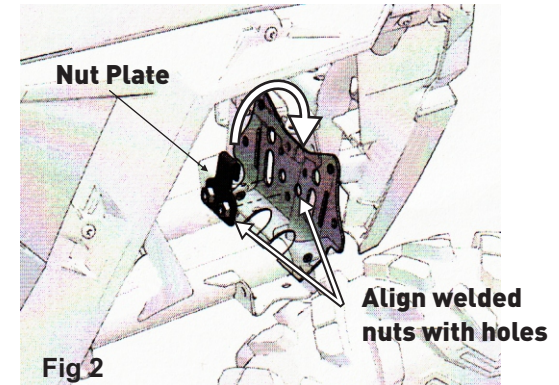
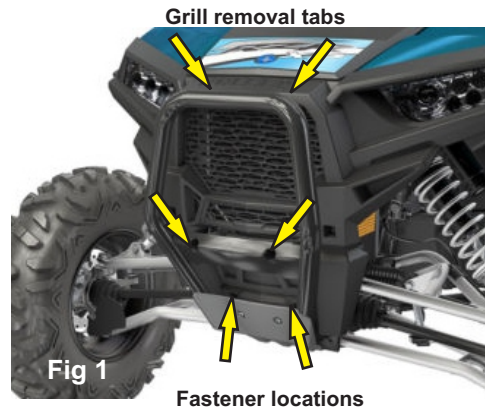


INCLUDED:

- Tubular Front Bumper
- (2x) m10 x 40 Bolt
- (2x) M10 x 30 Bolt
- (2x) m10 Lock nut
- (4x) Flat washer
- Nut plate
- (2x) Rubber caps x 2

Tools Required:

- 14 mm socket
- 17 mm socket
- Socket wrench
- 8" socket extension
- Torque wrench



INSTALLATION:

- 1) Remove plastic grill from vehicle by pressing down on the two upper tabs and then pulling the top of the grill out (fig 1).
- 2) Place the Bumper on the front the vehicle and align the holes in the bumper mounts with the holes in the frame.
- 3) Use 40 mm bolt / flat washer / lock nut on top mounting holes. Reach in through grill opening to start nut/bolt. Leave loose until all 4 mounting fasteners are in.
- 4) Install nut plate onto existing frame support as shown in fig 2. Use 30 mm bolt / flat washer for lower mounts, insert bolts/washers into welded nuts.
- 5) Tighten all nut/bolts to **40 ft/lbs** with torque wrench.
- 6) Insert rubber plugs in the top 2 holes until flush with edge of tube. NOTE: See page 2 for skid plate installation.

Installation Instructions: Brush Guard RZR Mini Bumper



Important Note: Install Bumper On Vehicle First.



Mounting hole locations