



1015-XX STEEL TUBE REAR MINI BUMPER

2015 - 2018 Polaris RZR 900, 1000, XP4
Installation Instructions



INCLUDED:

- Tubular Front Bumper x 1
- Insert bolts x 4

Tools Required:

- 13 mm socket
- Socket wrench
- 8" socket extension
- Torque wrench



Fastener locations

NOTE: Align flats on fastener with flats inside mounting holes or the fastener will not tighten.



Flat

Tube detail

INSTALLATION:

Place the Bumper on the rear the vehicle and align the holes in the bumper mounts with the holes in the frame.

Insert the fasteners into the holes. Be sure to align the flats on the fastener with the flats inside the mounting holes as shown above or the fastener will just spin and not tighten.

Tighten the fasteners first by hand with the 8" extension and then to 17 ft lbs using a torque wrench.

Insert rubber plugs in the top 2 holes until flush with edge of tube.