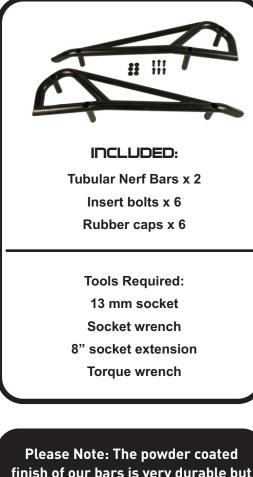
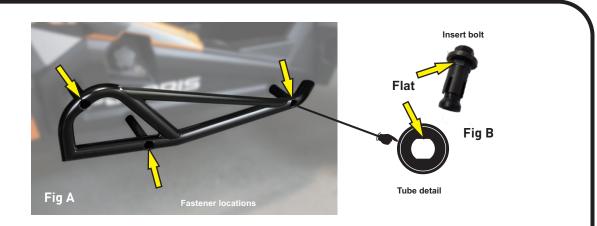
STEEL TUBE NERF BARS Installation Instructions



finish of our bars is very durable but some damage from rocks and sand may occur where the tires throw debris in use.

We also recommend coating the powder coat with a wax or UV protectant regularly to stop fading and protect the finish.



Installation:

Place the Nerf Bar on the side of the vehicle and align the holes in the bar with the holes in the frame. (Fig A)

Insert the fasteners into the holes. Be sure to align the flats on the fastener with the flats inside the mounting holes as shown above or the fastener will just spin and not tighten. (Fig B)

NOTE: In some instances you may find variations in the holes in the frame of the vehicle. To ensure the bars are correct if you find this, place the bars next to each other and compare the mounting posts, as long as they match to within 1/16" they are manufactured correctly and the variation is in the vehicle. Try inserting the expansion bolts loosely into each hole before tightening any of them, once all are in and seated, tighten the middle one first then the other two. **IMPORTANT**: Some grinding of the frame holes may be required to complete the installation if the holes are off.

Tighten the fasteners first by hand with the 8" extension and then to 17 ft lbs using a torque wrench.

Insert rubber plugs until flush with edge of tube. Repeat installation for other side.

NOTE: The insert bolts must be tightened far enough to expand the inner expansion nut into the frame of the vehicle or the bars will not be secure on the vehicle. The 17 Ft. Lbs. are a guideline, be sure to double check the insert bolts periodically.

Please contact Allied Powersports with any questions on the installation. M-F 9-5:30 PST 951-339-1468